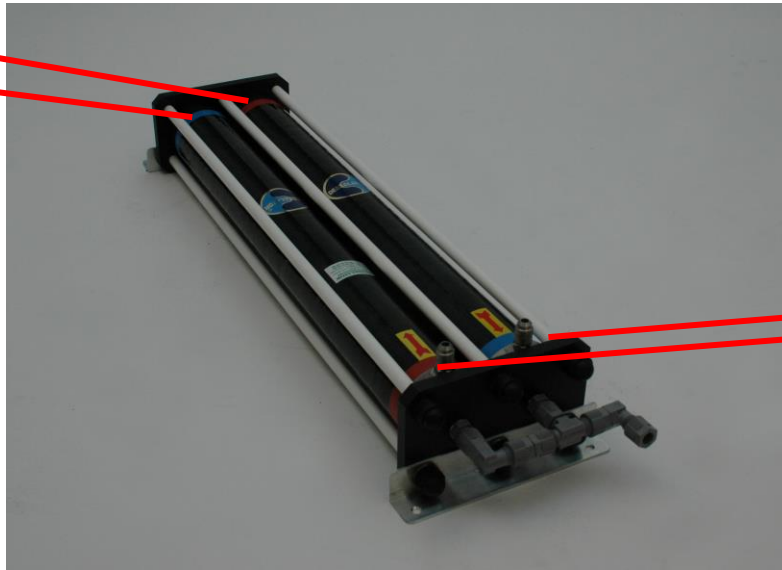




## Replacement of membrane end caps D60 or D160

Full membrane end  
cap



Tapered membrane  
end cap with fitting



After having unscrewed the high pressure and low pressure hoses, please remove the nut covers, install the membrane unit on an horizontal surface, unscrew the nuts with a 17mm wrench, remove the rods, remove the alloy brackets, disconnect the membrane(s) from the interconnector, tighten each membrane black end cap in a vice, then pull to get the membrane end cap out, get the membrane out of its location, **DON'T PUT ANY GREASE ON THE MEMBRANE HEAD O-RINGS.**

Push the membrane inside, with the o-ring on the red side and a little washing-up liquid on this o-ring, and slide a little screwdriver around the o-ring to help it entering and push always on the outside of the membrane (and not on the centre tube).

Fit the membrane end caps together, then in a horizontal position, fit the inter connector again.

Screw carefully the rods again by turning around the bracket, tightening crosswise, the mounting of the high pressure connectors should be done with a little Loctite 542 on the two cones.